

ABSTRACT OF THE DISCLOSURE

A first cavity portion (103) for molding a first inner peripheral surface which is molded continuously from an opening of a bearing hole portion is provided in a first mold block (101). In a second mold block (102), a cavity C having an outside diameter (d2) greater than an inside diameter (d1) of the first peripheral surface and formed by the first cavity portion (103) and a second cavity portion at the time of mold closing is coaxially positioned, and a plurality of shape portions (104) for forming stepped portions are provided in such a manner as to extend toward the first mold block. A predetermined resin material in a molten state is introduced into the cavity to effect molding.